

ABSTRACT OF THE DISCLOSURE

A developing roll, which can reduce residual charge even under environment of low temperature and low humidity, comprises a shaft 1, an innermost layer 2, an intermediate layer 3 and an outermost layer 4 provided in this order on an outer peripheral surface of the shaft, the intermediate layer including an ionic conductive agent and carbon black and having a volume resistivity (ρ_v) of not more than $1.0 \times 10^6 \Omega \cdot \text{cm}$ and the outermost layer having a volume resistivity (ρ_v) of 1.0×10^7 to $1.0 \times 10^{13} \Omega \cdot \text{cm}$.